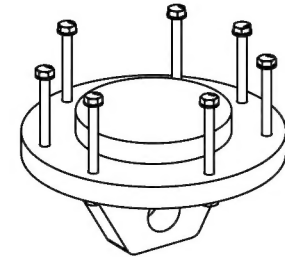
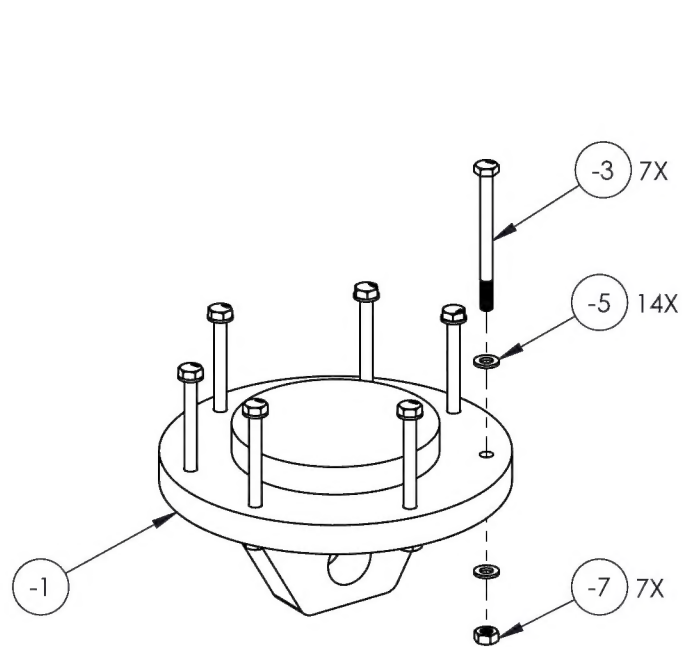


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	2/28/2017	RJC	JAG



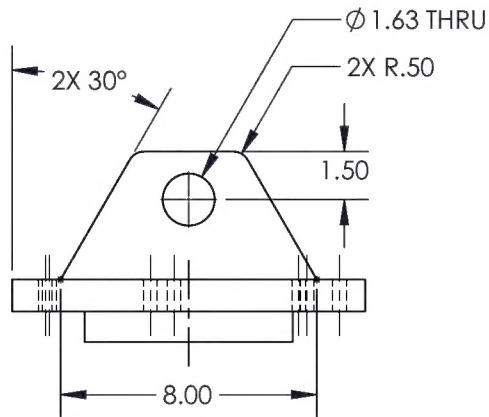
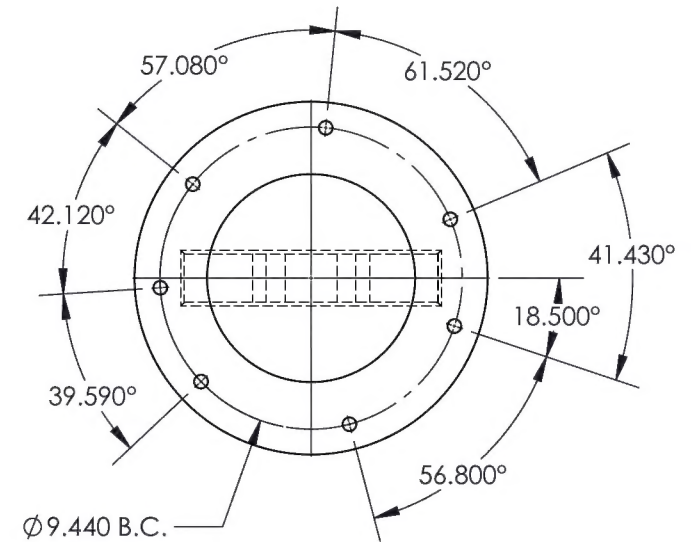
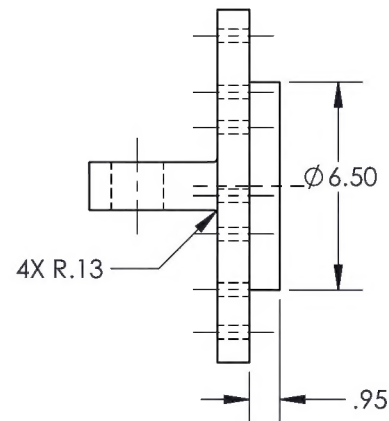
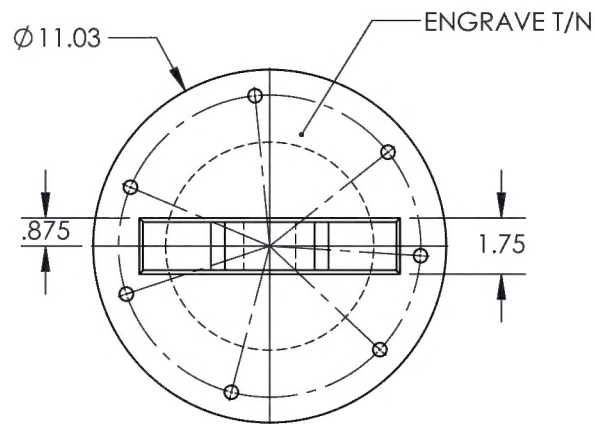
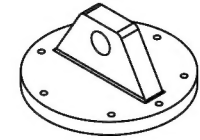
NOTE:  
USED TO LOAD TEST RBEM632V1001101 MGB SLING.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	LOAD TEST FIXTURE	A36/1018/1020 HR		2
		B/O	-3	7	HEX HEAD CAP SCREW	STEEL CLASS 10.9	M10 X 1.5mm X 120mm (MCMASTER-CARR #95327A659)	1
		B/O	-5	14	WASHER	STEEL CLASS 10.9	M10 (MCMASTER-CARR #91455A140)	1
		B/O	-7	7	HEX NUT	STEEL CLASS 12	M10 X 1.5mm (MCMASTER-CARR # 94223A103)	1

<b>DART</b> AEROSPACE	
TITLE <b>MGB SLING</b>	
DWG NO. <b>RBEM632V1001101-F</b>	REV <b>1</b>
MAT'L _____ HEAT _____ TREAT _____ FINISH _____	
SPEC _____ DRAWN BY: <b>CLOUGH</b> CHECKED: <b>MACKOVJAK</b> OPPTS APPR: <b>ANDERSON</b> QA APPR: <b>LINDSAY</b> APPROVED: <b>GILBERT</b>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL <b>H175</b>	
SCALE <b>1:6</b>	DATE <b>1/23/2017</b>
SHEET 1 OF 2	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-1)

LOAD TEST FIXTURE

<b>DART</b> AEROSPACE	
TITLE <b>MGB SLING</b>	
DWG NO. <b>RBEM632V1001101-F-1</b>	REV <b>1</b>
MAT'L A36/1018/1020 HR HEAT TREAT FINISH ZINC PLATE SPEC ASTM B633 TYPE I SC 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>CLOUGH</b>	USED ON MODEL <b>H175</b>
CHECKED: <b>MACKOVJAK</b>	
OPPS APPR: <b>ANDERSON</b>	
QA APPR: <b>LINDSAY</b>	
APPROVED: <b>GILBERT</b>	
SCALE <b>1:6</b>	DATE <b>1/23/2016</b>
SHEET 2 OF 2	